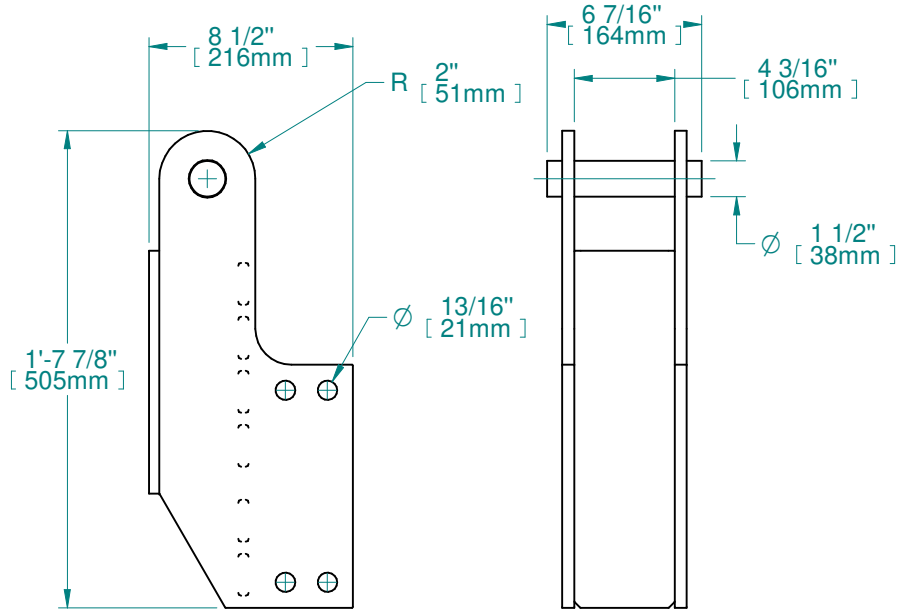
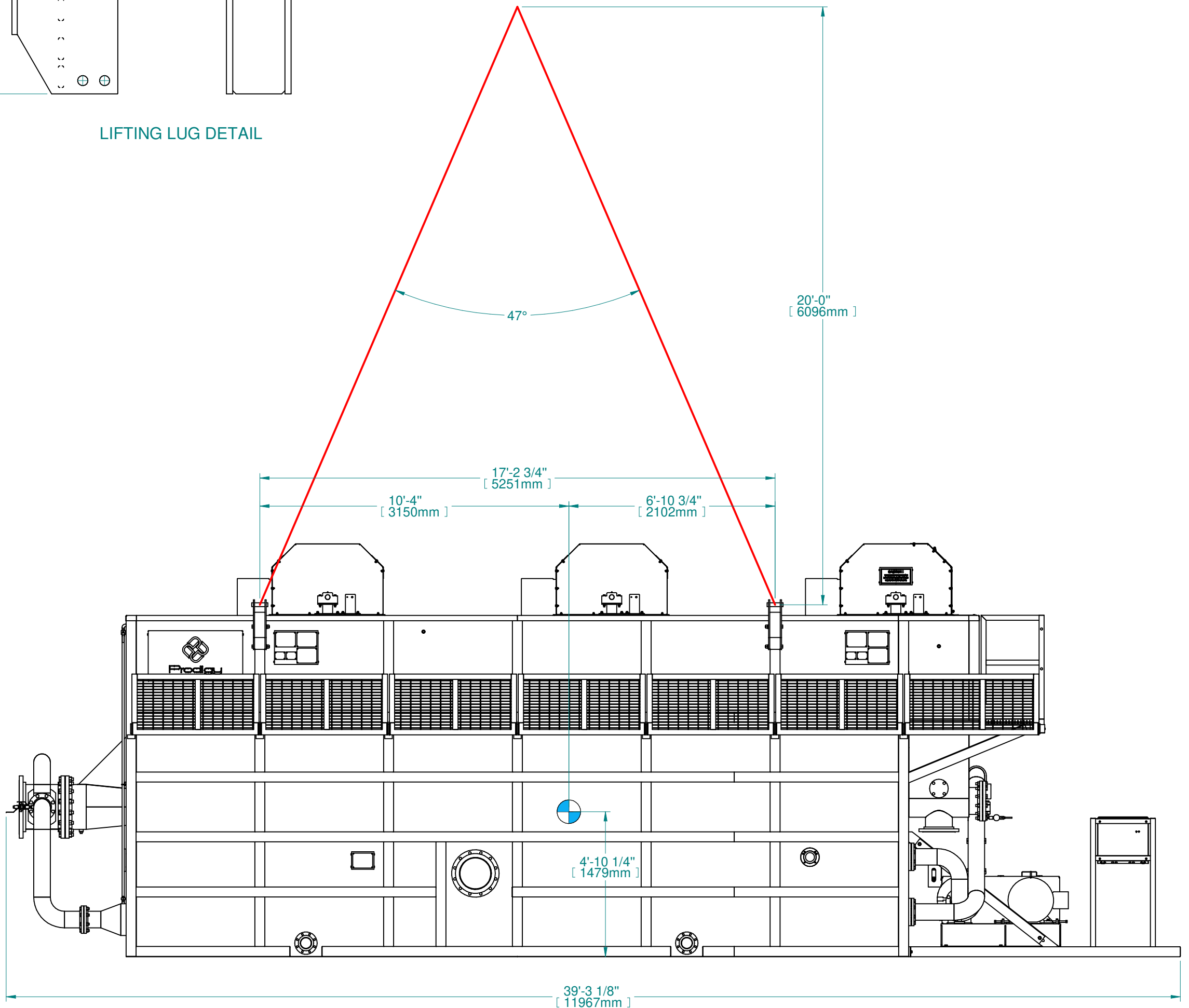
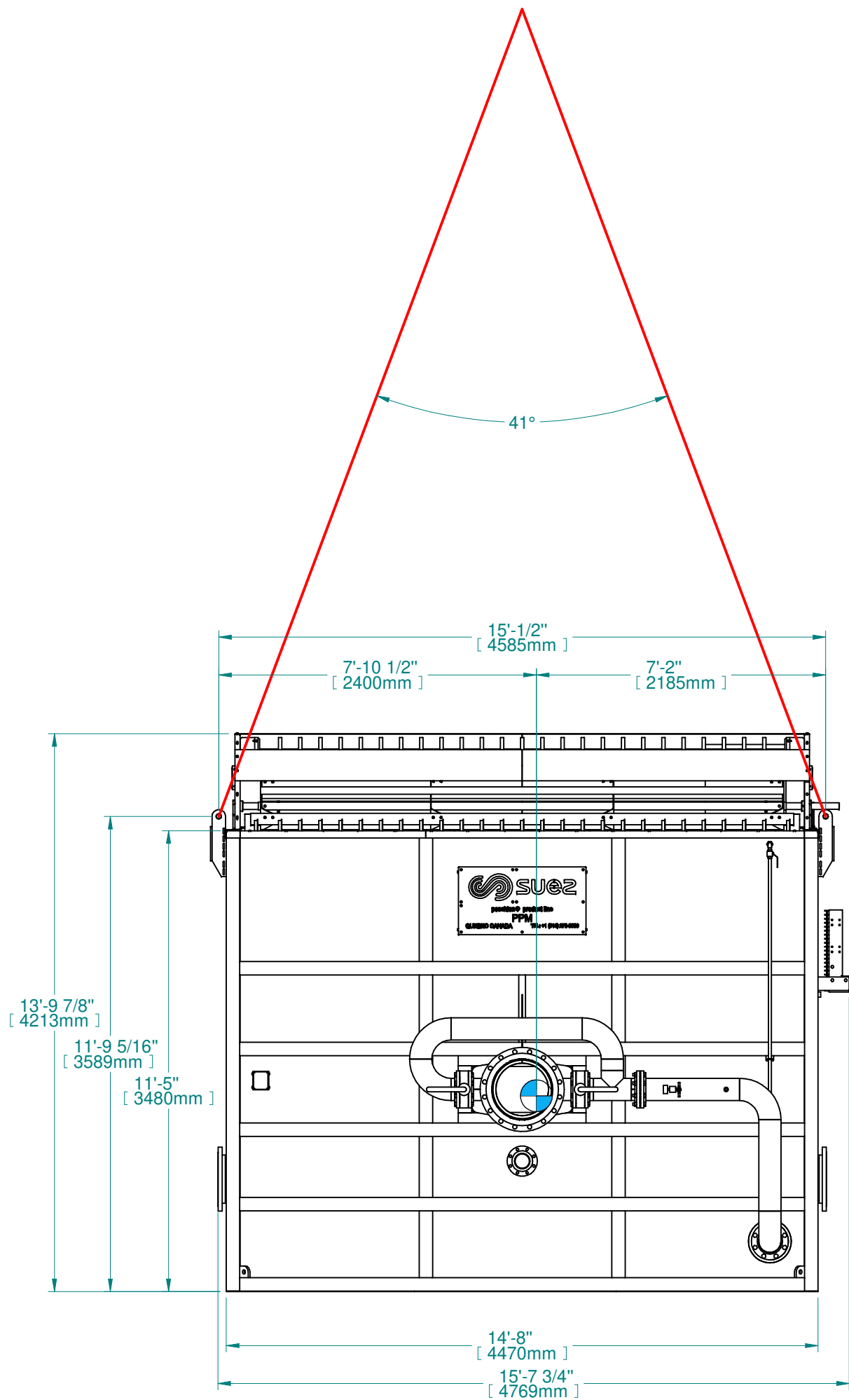




LIFTING LUG DETAIL



EMPTY UNIT:
39 600 lbs (17 962 kg)

POSEIDON'S PATENT NUMBERS:			
5,385,443	0,972,136	5,662,804	ZL96192773.9
0,723,476	ZL98803624	2,172,336	3331218
5,779,439	727215	0,814,885	198442
2,281,826	5,565,099	2,607,800-6	694,326
OTHER PATENTS PENDING			

FINAL PRODUCT TOLERANCES	
Length tolerances:	
- 0" < length ≤ 12"	= +1/8" -1/8"
- 12" < length ≤ 120"	= +1/4" -1/4"
- 120" < length ≤ 240"	= +3/8" -1/2"
- 240" < length ≤ 720"	= +1/2" -3/4"
Flanged joints tolerances:	
- Flange face alignment	= within 1/16" /ft
- Flange bolt holes alignment	= 1/8" maximum offset
Angle tolerances:	
- Bending	= +0.5 deg. -0.5 deg.
- General dimensions	= +1.0 deg. -1.0 deg.

LIFTING VIEW



CLIENT:	Oilfield Water Logistics (OWL) PPM-700E, Dallas, TX USA	NO. PROJ:	7472-21	0	2021-12-16	FOR INFORMATION	N.C.	H.L.
CUSTOMER:		PROJ. NO.:		NO	DATE	REVISION	DESS.	VER.
TITRE:	PPM-700E	DATE:	2021-12-16					
TITLE:		DESS. PAR:	N. Chartier	ECH.:	1 : 40	DESSIN NO.:		
CE DOCUMENT ET TOUTES LES INFORMATIONS QUI LE CONTIENT SONT LA PROPRIÉTÉ EXCLUSIVE DE SUEZ TREATMENT SOLUTIONS CANADA LP ET/OU SUEZ TREATMENT SOLUTIONS CANADA INC. IL N'EST PAS À ÊTRE REPRODUIT NI COMMUNIQUÉ À TROISIÈME PARTIE SANS L'AUTORISATION ÉCRITE DE SUEZ TREATMENT SOLUTIONS CANADA LP.			VER. PAR:	H. Lessard	FORMAT:	C	7472.D.01.03.0166.1M.dft	
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